

ink rollers, and further wherein the rate is sufficient to prevent increase in ink tack in the non-print areas.

7. (amended) A method according to claim 1, comprising further steps of:
 - (c) replacing the paper substrate of step (a) with a second paper substrate having a narrower width;
 - (d) closing the aperture in the solvent line and opening a second aperture in the solvent line for solvent to pass onto the non-print areas closer to the edges of the second paper substrate.

14. (amended) A printing apparatus, comprising:

at least one printing unit having adjacent ink rollers, said ink rollers having terminal non-print areas, and

a solvent delivery system for delivering a tack-reducing solvent to the non-print areas of at least one ink roller at a rate is sufficient to prevent increase in ink tack during printing in the non-print areas of said at least one ink roller and successive adjacent ink rollers.

16. (amended) A printing apparatus according to claim 15, wherein the solvent delivery system further comprises a reservoir for containing the solvent, from which reservoir the solvent line receives the solvent.